



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5194-1
Job Sheet 170697



Part No: D5194-1

Job Qty: 12 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/31/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.12.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/30/18	0.00	0.00	Start Up Waterjet		pc 18/02/01
100	Waterjet	12 pcs		1/30/18	0.07	1.06	Waterjet1		pc 18/02/01
110	QC	12 pcs		1/30/18	0.00	0.00	QC2 Waterjet-2		pc 18/02/01
120	QC	12 pcs		1/30/18	0.00	0.00	QC8-6		38
130	HandFinish	12 pcs		1/31/18	0.00	0.87	HandFinish1		2018/02/01 JSC
140	QC	12 pcs		1/31/18	0.00	0.00	QC7-5		38
150	Packaging	12 pcs		1/31/18	0.00	0.00	Packaging3		9-08 82L 57220
160	QC21-SA	12 Ea		1/31/18	0.00	0.00	QC21		DAG 21 9-08 FEB 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	7.8240 sf (.652 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:09 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / IIRDATE



QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid- Mach Thermofo Large
Part No. _____		
NCR No. _____		

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CANADA
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www.dartaerospace.com

Date : _____	Step #: _____	QTY _____
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Description Work Order Deviation

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/ Set-up ☐
Design ☐	Operator ☐	Bending ☐	BOM/Route ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Broken/Damage ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Inspection Incomplete ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Contamination ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Countersink ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Cut Too Short ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Instructions Incomplete/Unclear ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Drill Holes ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

DART
AEROSPACE
S037955



Doubler

PART NO: D5194-1
Original Serial #: S037955
Revision:
Operation:
Change No:

Start up Operation 02/01/18
Job No: 170697

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ther ☐

2) Approval

ted By

Supervisor
erification

ordinator
val

Wrong
mensions
er tolerance
ect
Missing
d

☐ Off-set	☐ Drawing
☐ Misabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence

